



NIPPON KAIJI KYOKAI

Approval No. NKY-2336
Certificate No. TA20857E

Certificate OF TYPE APPROVAL

Article: Welding Consumables for High Tensile Steels for Hull
Brand: MX-200H
Applicant: Kobelco Welding of Korea Co., Ltd.
Changwon, Gyeongnam, Korea
Manufacturer: Kobelco Welding of Korea Co., Ltd.
Changwon, Gyeongnam, Korea
Grade: KSW53Y40G(C)H5
Welding Process: Semi-Automatic Welding (MAG Welding)
Welding Positions and Max. Diameter of Wire: See Table 1
Current: DCEP
Shielding Gas: CO₂

Table 1 Welding Positions and Max. Diameter of Wire

Butt Weld		Fillet Weld	
Flat:	Not Applicable	Flat:	1.6mm
		Horizontal Vertical:	1.6mm
Horizontal:	Not Applicable	Horizontal:	Not Applicable
Overhead:	Not Applicable	Horizontal Overhead:	Not Applicable
		Overhead:	Not Applicable
Vertical Upward:	Not Applicable	Vertical Upward:	Not Applicable
Vertical Downward:	Not Applicable	Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

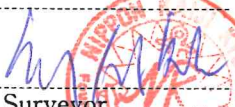
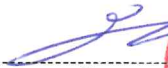
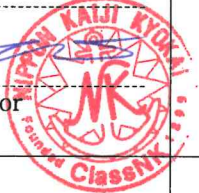
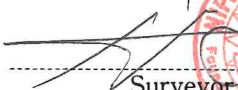
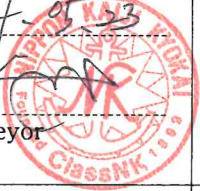
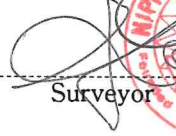
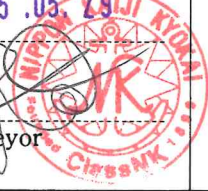
This Certificate will remain in force until 8 February 2022.

Issued at Tokyo on 28 May 2020.




Y. Takao
General Manager
Material and Equipment Department

Note : (1) The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.
(2) This certificate was rewritten because of change of the applicant's name and the manufacturer's name.

The validity of this certificate has been renewed until <u>2023.02.08</u>. Date: <u>2021.03.31</u>  Surveyor 	The validity of this certificate has been renewed until _____. Date: _____ _____ Surveyor
The validity of this certificate has been renewed until <u>2024.02.08</u>. Date: <u>2022.05.26</u> <u>S.H. LOP</u> Surveyor 	The validity of this certificate has been renewed until _____. Date: _____ _____ Surveyor
The validity of this certificate has been renewed until <u>2025.02.08</u>. Date: <u>2023.06.08</u>  Surveyor 	The validity of this certificate has been renewed until _____. Date: _____ _____ Surveyor
The validity of this certificate has been renewed until <u>2026.02.08</u>. Date: <u>2024.05.23</u>  Surveyor 	The validity of this certificate has been renewed until _____. Date: _____ _____ Surveyor
The validity of this certificate has been renewed until <u>2027.02.08</u>. Date: <u>2025.05.29</u>  Surveyor 	The validity of this certificate has been renewed until _____. Date: _____ _____ Surveyor